

# Azucar Intersects 57.75 m of 0.22 g/t Au and 0.40% Cu at the Suegro Zone, El Cobre Project, Mexico

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VANCOUVER, June 13, 2019 - [Azucar Minerals Ltd.](#) ("Azucar" or the "Company") (TSX-V: AMZ; OTCQX: AXDDF) is pleased to announce results from its ongoing drilling program at the El Cobre porphyry copper-gold project in Veracruz State, Mexico. Drilling results reported today come from holes EC-19-065 and EC-19-070 at the Norte Zone, holes EC-19-068 and EC-19-072 at the Suegro Zone, and holes EC-19-071, EC-19-074 and EC-19-076 at the Villa Rica Zone. Highlights include the following intervals:

Hole EC-19-065 NORTE ZONE, 180 Az, -60 dip  
From 160.50 to 179.80, 19.30 metres @ 0.64 g/t gold and 0.08% copper  
Including 164.15 to 168.15, 4.00 metres @ 2.51 g/t gold and 0.13% copper  
From 243.00 to 346.40, 103.40 metres @ 0.33 g/t gold and 0.11% copper  
Including 272.00 to 318.00, 46.00 metres @ 0.40 g/t gold and 0.13% copper

Hole EC-19-068 SUEGRO ZONE, 105 Az, -65 dip  
From 535.85 to 565.80, 29.95 metres @ 0.12 g/t gold and 0.15% copper  
Including 543.50 to 545.50, 2.00 metres @ 0.28 g/t gold and 0.52% copper

Hole EC-19-070 NORTE ZONE, 0 Az, -68 dip  
From 160.00 to 654.50, 494.50 metres @ 0.16 g/t gold and 0.14% copper  
Including 240.50 to 305.00, 64.50 metres @ 0.27 g/t gold and 0.17% copper  
Including 242.50 to 267.00, 24.50 metres @ 0.34 g/t gold and 0.19% copper

Hole EC-19-071 VILLA RICA ZONE, 360 Az, -70 dip  
From 243.80 to 311.65, 67.85 metres @ 0.46 g/t gold and 0.20% copper  
Including 243.80 to 280.00, 36.20 metres @ 0.68 g/t gold and 0.27% copper  
Including 243.80 to 251.00, 7.20 metres @ 1.55 g/t gold and 0.40% copper

Hole EC-19-072 SUEGRO ZONE, 190 Az, -50 dip  
From 85.50 to 87.50, 2.00 metres @ 25.20 g/t gold and 0.03% copper  
From 260.00 to 372.00, 112.00 metres @ 0.17 g/t gold and 0.26% copper  
Including 266.00 to 323.75, 57.75 metres @ 0.22 g/t gold and 0.40% copper

Hole EC-19-074 VILLA RICA ZONE, 180 Az, -88 dip  
From 1.52 to 201.50, 199.98 metres @ 0.18 g/t gold and 0.22% copper  
Including 43.00 to 77.50, 34.50 metres @ 0.36 g/t gold and 0.28% copper  
Including 67.50 to 75.50, 8.00 metres @ 0.52 g/t gold and 0.36% copper

Hole EC-19-076 VILLA RICA ZONE, 180 Az, -70 dip  
From 202.50 to 303.55, 101.05 metres @ 0.47 g/t gold and 0.14% copper  
Including 259.00 to 275.00, 16.00 metres @ 0.67 g/t gold and 0.16% copper  
Including 426.00 to 435.00, 9.00 metres @ 0.56 g/t gold and 0.43% copper

J. Duane Poliquin, Chairman of Azucar commented, "We continue to move forward with our systematic two year intensive drill program at the El Cobre project. The results to date again indicate the potential for large scale porphyry mineralisation in multiple porphyry centres over a 5 kilometre trend. Our ongoing exploration drill program is designed to find as yet undiscovered porphyry intrusive centres and to provide the geologic framework for discovery and extension of known mineralisation within a very large area of intense alteration. We look forward to reporting drill results as the program continues. In the meantime

induced polarisation geophysical surveys, soil surveys, surface mapping and geologic interpretation of all data and drill core is underway to best use the results towards future discovery oriented drilling.&rdquo;

#### About the El Cobre Project

The El Cobre Project has a total area of approximately 7,000 hectares and is located adjacent to the Gulf of Mexico, about 75 kilometres northwest of the major port city of Veracruz, Mexico in an area of excellent infrastructure. The project is situated 200 metres above sea level with extensive road access and is located less than 10 kilometres from a power plant, highway, gas line and other major infrastructure. Major power lines cross the property area.

The five copper-gold porphyry targets currently known within the El Cobre Project, Encinal, Suegro, El Porvenir, Norte and Villa Rica are defined by distinct Cu-Au soil anomalies, discrete, positive magnetic features and a large IP chargeability anomaly. The largest target area is the Villa Rica Zone which has only seen limited initial exploration drilling. An overview of the targets&rsquo; results to date is provided below and a map is attached.

**El Porvenir Zone:** Drilling has demonstrated that the system persists at least to 400 m depth. Significant copper and gold grades were intersected such as 0.16% Cu and 0.39 g/t Au over 290 m in hole DDH04CB1. In addition, hole EC-13-004 intersected 0.23% Cu and 0.36 g/t Au over 106 m, to a depth of 504 m, again indicating potentially significant mineralisation at depth. Results from minimal drilling in 2017 include hole EC-17-040 which intersected 108.00 metres grading 0.88 g/t Au and 0.29% Cu, and hole EC-17-044 which intersected 40.25 metres grading 0.50 g/t Au and 0.25% Cu.

**Suegro Zone:** Recent 2019 drilling has identified a new porphyry centre between the El Porvenir and Encinal Zones. The Suegro Zone is located approximately 250 metres south of the Porvenir Zone, within a large area of alteration associated with more subdued magnetics, and low zinc and manganese in soil. The Suegro mineralisation intersected in the drilling to date is associated with an altered (locally intense phyllic alteration overprinting potassic) intrusive. Intercepts to date include 28.20 m of 0.54 g/t Au and 0.17% Cu (hole EC-19-064; see press release of March 19, 2019).

**Encinal Zone:** Hole CB5 intersected a highly altered breccia pipe containing fragments of stockwork veining and porphyry mineralisation across which 18.28 metres returned 1.42 g/t Au and 0.10% Cu. The breccia pipe occurs in a large alteration zone, IP chargeability high and magnetics low which has not been tested to depth. On June 19, 2017 Azucar announced that a new area of exposed stockwork quartz veining and gold mineralisation had been identified in the Encinal Zone. On June 29, 2017 Azucar announced the results of initial drilling on this exposed stockwork (Hole EC-17-025) which returned results including 34.47 metres grading 0.73 g/t Au and 0.20% Cu.

**Norte Zone:** All five holes drilled in the Norte Zone prior to 2016 intersected porphyry-style mineralisation. Hole 08-CBCN-022, one of the deepest holes drilled at Norte in 2008, returned values of 0.14% Cu with 0.19 g/t Au over 259 m and 08-CBCN-19 intersected 41.15 metres averaging 0.42 g/t gold and 0.27% copper to the end of the hole at 187.45 metres. Drilling at the Norte Zone in 2016 and 2017 has resulted in the highest grade intersections to date at the El Cobre project, including 114.60 metres grading 1.33 g/t Au and 0.48% Cu (Hole EC-17-018, see press release of April 5, 2017), 80.50 metres grading 1.34 g/t Au and 0.46% Cu (Hole EC-16-012, see press release of October 24, 2016), 70.45 metres grading 2.32 g/t Au and 0.59% Cu (Hole EC-17-026, see press release of July 25, 2017), and 534.90 metres grading 0.90 g/t Au and 0.30% Cu (Hole EC-17-029, see press release of August 15, 2017). Since the Norte Zone discovery, Azucar has been carrying out a systematic drill campaign to define this target. Future Norte drilling will focus on step-out and infill drilling, in addition to testing the system to depth.

**Villa Rica Zone:** The Villa Rica Zone is a roughly 2.5 kilometre by 1 kilometre area of hydrothermal alteration defined also by a strong north-northwest trending magnetic-chargeability high and associated copper-gold soil geochemical anomalies. Past mapping and sampling defined several areas of exposed porphyry mineralisation within the Villa Rica target area including the Raya Tembrillo Zone and the Naranjo zone, both at the north end of the Villa Rica zone. Initial drilling in 2017 on the Raya Tembrillo zone intersected two styles of mineralisation; hypogene copper-gold porphyry mineralisation (115.00 metres of 0.57 g/t gold and 0.27% copper, see press release of November 28, 2017) and near surface exotic enriched copper mineralisation with an apparent tabular distribution (94.00 metres of 1.36% copper; see press release of

December 13, 2017).

More information on El Cobre is available on the Azucar website at <http://www.azucarminerals.com>.

Larry Segerstrom, M.Sc. (Geology), P.Geo., A Director of the Company, is a Qualified Person as defined by National Instrument 43-101 ("NI 43-101") and has reviewed and approved the contents of this news release. The porphyry mineralisation reported in this news release is associated with broad areas of alteration and stockwork veining. True widths cannot be determined at this time. The analyses reported were carried out at ALS Chemex Laboratories of North Vancouver using industry standard analytical techniques. For gold, samples are first analysed by fire assay and atomic absorption spectroscopy ("AAS"). Samples that return values greater than 10 g/t gold using this technique are then re-analysed by fire assay but with a gravimetric finish. For copper, samples are first analysed by Inductively Coupled Plasma – Atomic Emission Spectroscopy ("ICP-AES"), with four acid digestion. Samples that return values greater than 10,000 g/t copper using this technique are then re-analysed by HF-HNO<sub>3</sub>-HClO<sub>4</sub> digestion with HCL leach and ICP-AES finish. Blanks, field duplicates and certified standards were inserted into the sample stream as part of Azucar's quality assurance and control program which complies with National Instrument 43-101 requirements. A NI 43-101 compliant technical report on the El Cobre project entitled, "Technical Report on the El Cobre Property" was filed in May 2015 and can be obtained from [www.sedar.com](http://www.sedar.com).

#### About Azucar

Azucar is an exploration company with a mandate to thoroughly explore the El Cobre project in Veracruz, Mexico, a ~7,000 Ha property which covers multiple gold-rich porphyry targets, as demonstrated by recent drilling. Azucar is permitted and funded for an active drill campaign in 2019. Azucar holds a 100% interest in the El Cobre project, subject to net smelter returns ("NSR") royalty interests, assuming production from the property exceeds 10,001 tonnes per day of ore, totaling 2.25% which can be reduced to 2.0% though the payment of US\$3.0 million.

On behalf of the Board of Directors,

*"Morgan Poliquin"*  
Morgan J. Poliquin, Ph.D., P.Eng.  
President, CEO and Director  
[Azucar Minerals Ltd.](http://www.azucarminerals.com)

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Maps and sections accompanying this announcement are available at:

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